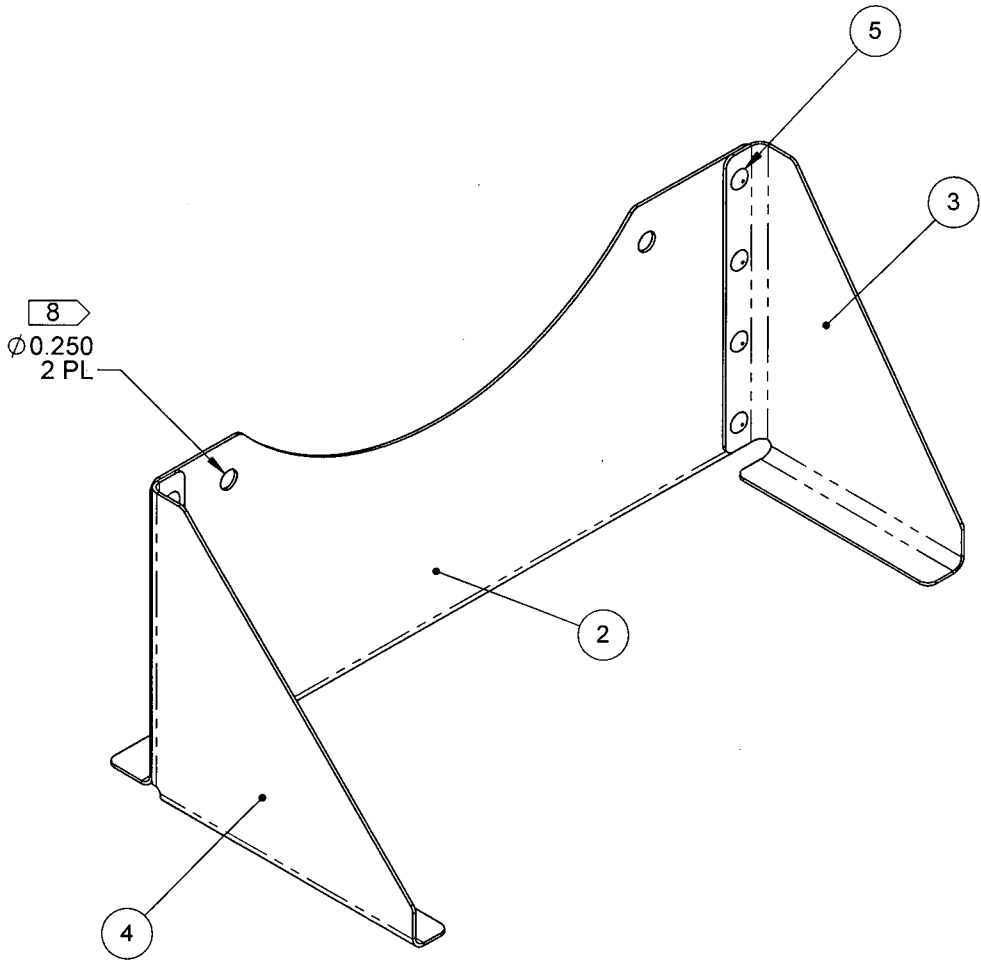


ITEM	QTY -923	PART NUMBER	DESCRIPTION
1	X	D212-725-1-923	BRACKET ASSEMBLY
2	1	D212-725-1-125	BRACKET
3	1	D212-725-1-127	GUSSET
4	1	D212-725-1-129	GUSSET
5	8	MS20615-4M4	RIVET

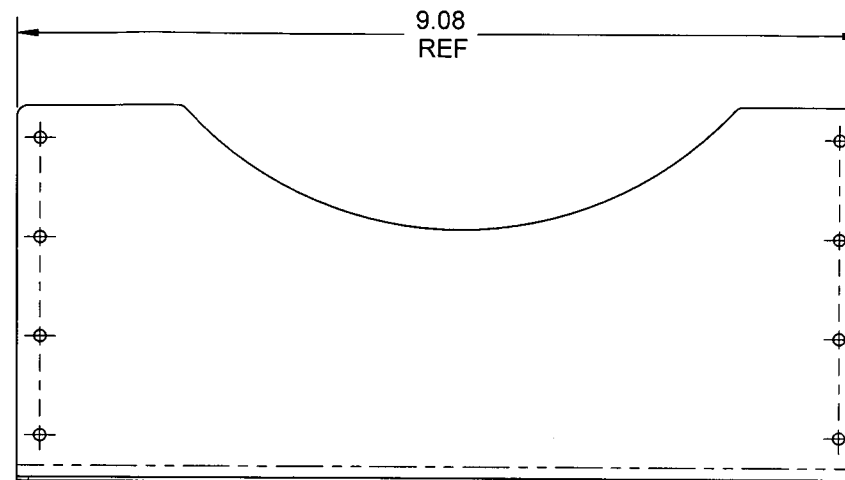
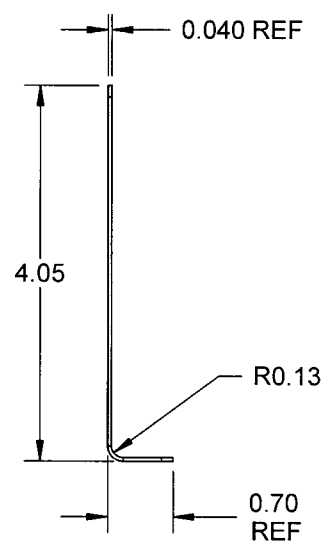


D212-725-1-923 BRACKET ASSEMBLY

RELEASED  
2011-08-25

- NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
7) WEIGHT: 0.58 lbs  
8) TRANSFER Ø0.250 HOLES FROM FIRE EXTINGUISHER BOTTLE

A	NEW ISSUE	RF	11.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4260	SHEET 1 OF 7
APPROVED		TITLE	SCALE
DE APPR.		BRACKET ASSEMBLY	NTS
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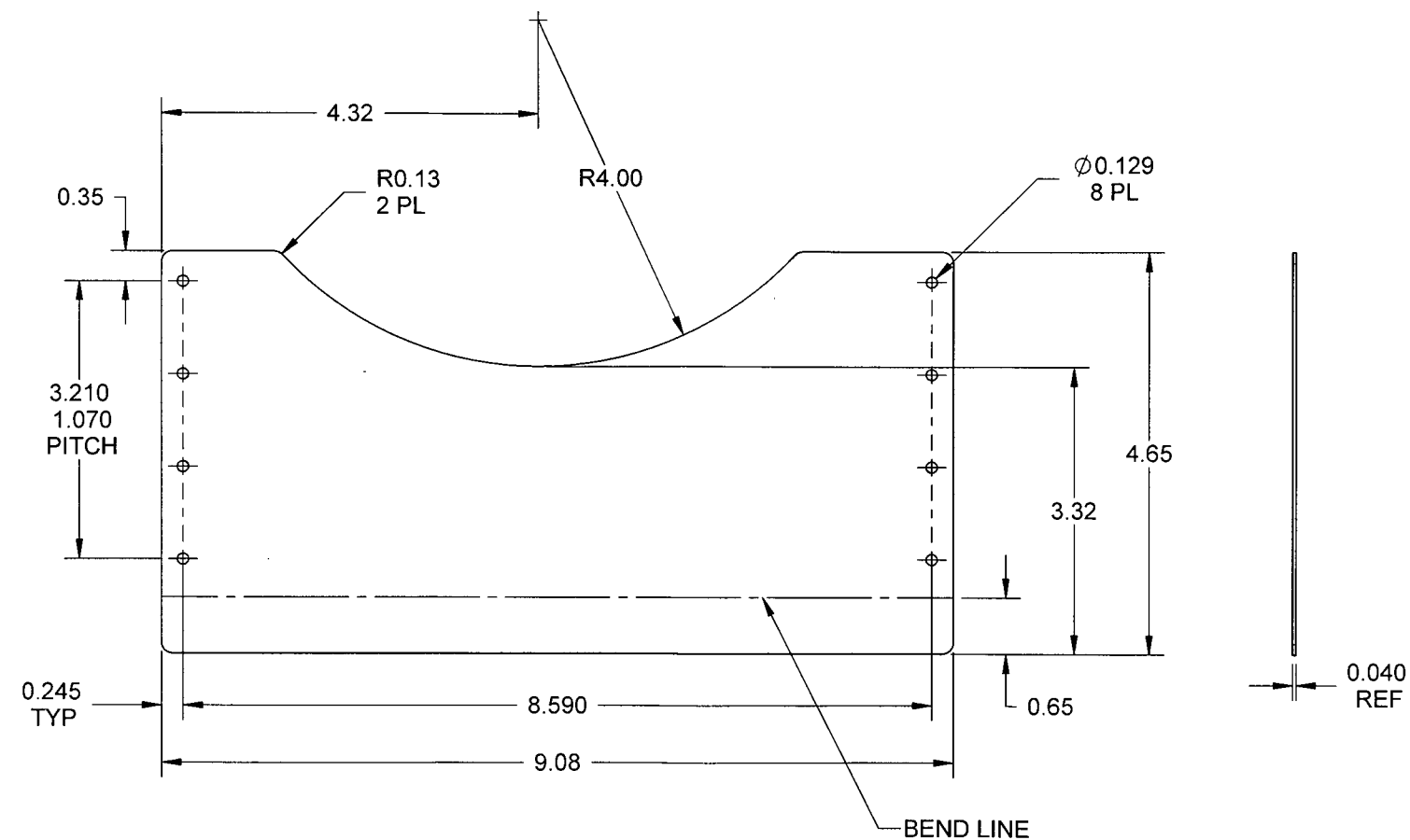
**D212-725-125 BRACKET**  
(MAKE FROM D212-725-1-125F FLAT PATTERN)

**RELEASED**  
2011-08-25  
*WDP*

**NOTES:**

- 1) MATERIAL: MAKE FROM D212-725-1-125F FLAT PATTERN
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D4260</b>	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 7	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>BRACKET ASSEMBLY</b>	NTS
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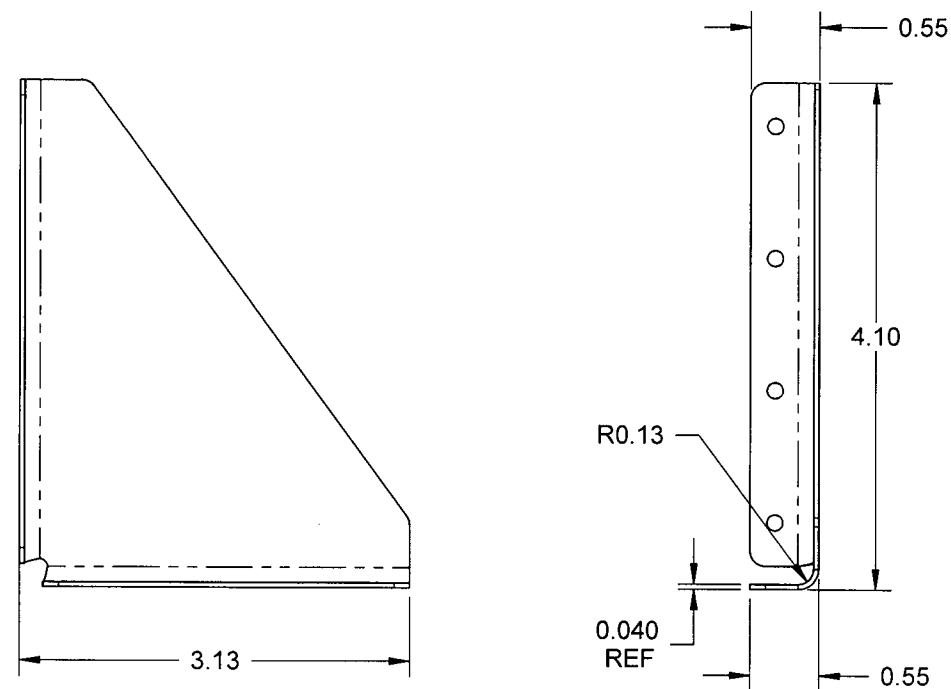
# NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.040 (19 GAUGE) THICK  
ANNEALED  
2B FINISH  
PER MIL-S-5059  
OR AMS-5513 (304)  
OR AMS 5524 (316)  
OR ASTM A240  
OR ASME SA240  
REF DART SPEC. M304S19GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs

## D212-725-1-125F FLAT PATTERN

**RELEASED**  
2011-08-25  
*MD*

DESIGN	RF	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	<b>D4260</b>	SHEET 3 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>BRACKET ASSEMBLY</b>	NTS
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**D212-725-1-127 GUSSET**  
(MAKE FROM D212-725-1-127F FLAT PATTERN)

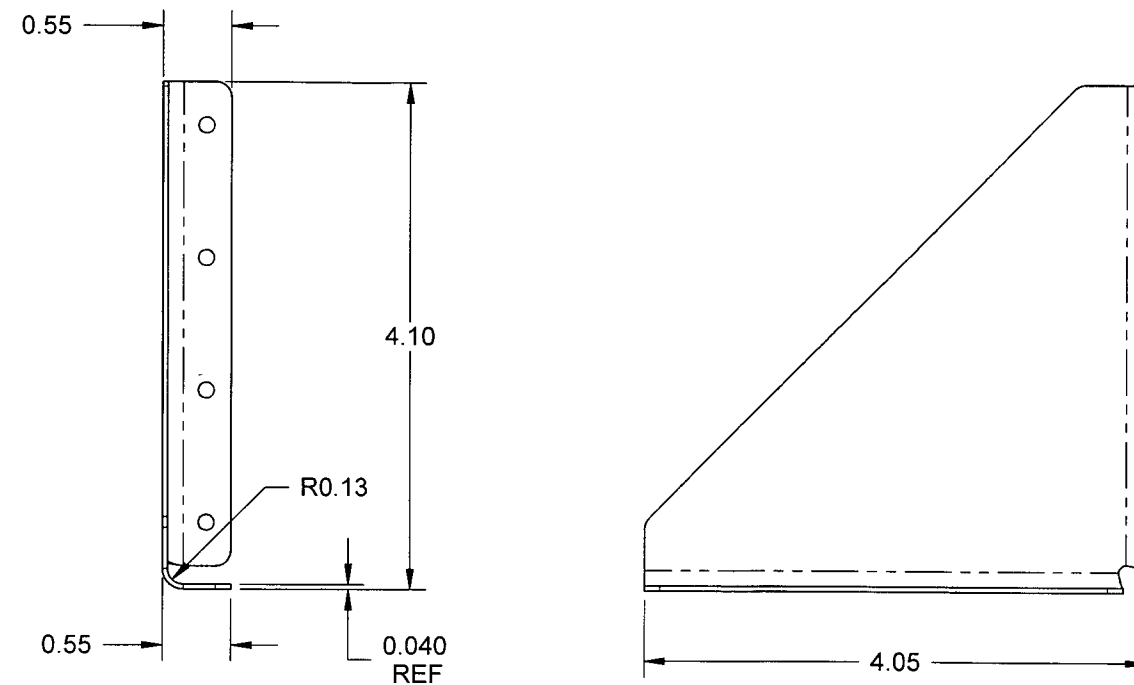
**RELEASED**  
2011-08-25  
*MD*

**NOTES:**

- 1) MATERIAL: MAKE FROM D212-725-1-127F FLAT PATTERN
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.13 lbs

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D4260</b>	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 4 OF 7	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>BRACKET ASSEMBLY</b>	NTS
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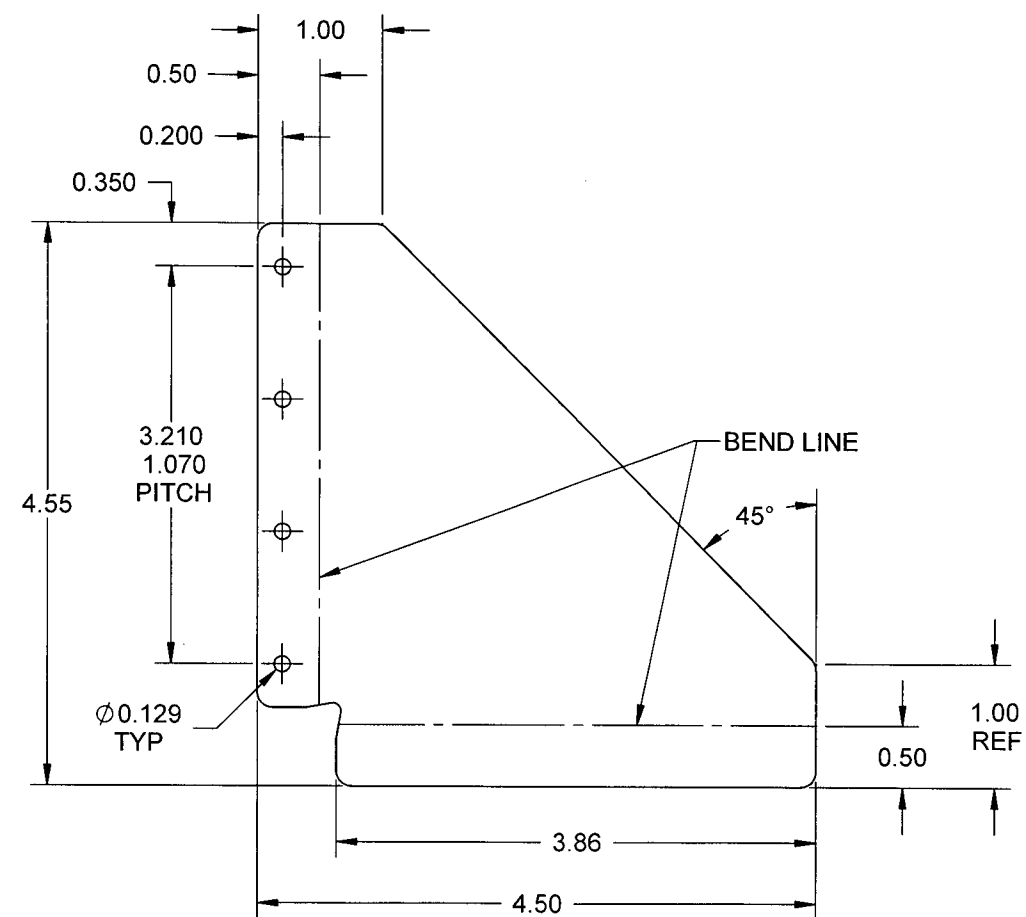
**D212-725-1-129 GUSSET**  
(MAKE FROM D212-725-1-129F FLAT PATTERN)

**RELEASED**  
2011-08-25  
*WJD*

**NOTES:**

- 1) MATERIAL: MAKE FROM D212-725-1-129F FLAT PATTERN
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D4260</b>	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 6 OF 7	
APPROVED	<i>[Signature]</i>	TITLE <b>BRACKET ASSEMBLY</b>	SCALE NTS
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DATE	11.02.24		




**D212-725-1-129F FLAT PATTERN**

NOTES:

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.040 (19 GAUGE) THICK  
ANNEALED  
2B FINISH  
PER MIL-S-5059  
OR AMS-5513 (304)  
OR AMS 5524 (316)  
OR ASTM A240  
OR ASME SA240  
REF DART SPEC. M304S19GA
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.02 lbs

RELEASED  
2011-08-25  
WTP

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4260	SHEET 7 OF 7
APPROVED		TITLE	SCALE
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